

Work Order ID 62783

Friday, October 08, 2010 9:17:57 AM



Page 1

Item ID:	D2562-007	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Strut					
Start Date:	10/8/2010	Start Qty:	6.00			
Required Date:	10/15/2010	Req'd Qty:	6.00			
Reference:						

Approvals:	Process Plan:		Date:	10/10/08	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D2562	Rev D								

100		0.00							
	NC BRAKE								
Brake NC	Memo	0.00							
Brake NC	Punch to length as per Dwg D2562								

=> m.d w/w/26

(6x)

110		0.00							
	Small Fab								
Small Fab	Memo	0.00							
Small Fab	1- Bend end as per Dwg D2562 Angle "D" 2- Deburr								

=> m.d w/w/26

(6x)

120		0.00							
	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									

S 10/10/26

(x6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Item ID: D2562-007

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 10/8/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 10/15/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/29 J

10-10-29

⑥

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, October 08, 2010 9:18:01 AM

Page 1

Work Order ID: 62783

Parent Item: D2562-007

Parent Item Name: Strut



Start Date: 10/8/2010

Required Date: 10/15/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP ☐ A ☐ 04.05.10 ☐ New Issue ☐ KJ/JLM ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.500W.035

Purchased

No

100

f

109.1199

1.8333

11.57874



304 RD Tube .500 x .035W



m.p. 10/10/26

Location

Loc Qty

Loc Code

MAT

109.119837

114482

0.002677

115180

0.93405

4x

115535 ✓

28.18311

2x

115593 ✓

80

MAT014

0.00002

114356

0.00002

~~7-3332~~ 7-71416
~~3-6666~~ 3-85958



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

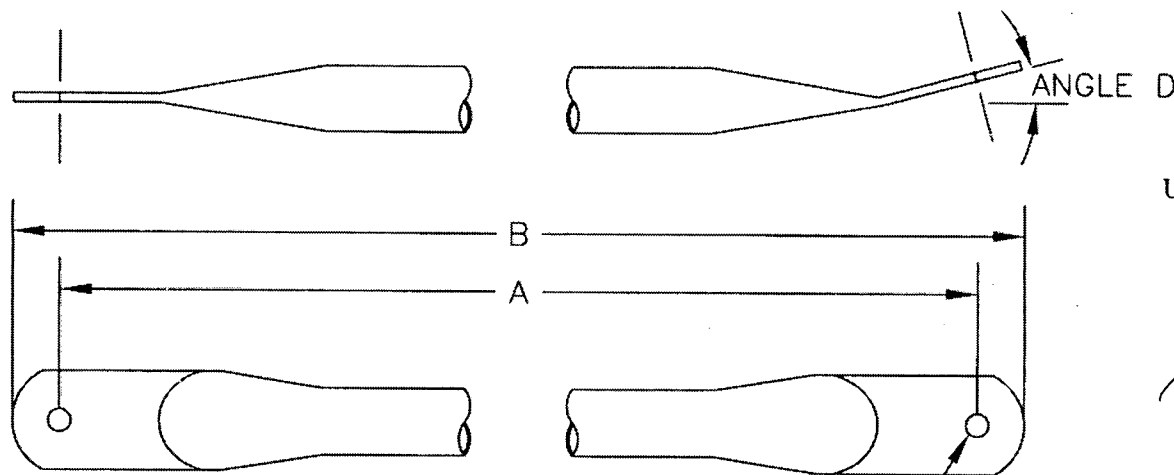
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DARTSHOP COPY
REVISIONS
ENGINEERING
UNCONTROLLED
SUBJECT: CABLE
WITH: 10-00
WORK OF
NO. 10-00

B10-10-00



"C" DIA TO BE OPENED MANUALLY

PUNCH ENDS PER SPEC CONTROL DRAWING D2727

PART #	DIM A	DIM B	DIA C	ANG D
D2562-001	19.68	20.48	-	10
D2562-003	20.37	21.17	-	18
D2562-005	29.00	29.80	-	30
D2562-007	19.22	20.02	-	0
D2562-011	25.79	26.59	-	16
D2562-013	26.63	27.43	-	24

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.035)
ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED

06-05-27

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DART AEROSPACE LTD

HAMKESBURY, ONTARIO, CANADA

REV. D

APPROVED

DRAWING NO.

SHEET 1 OF 1

DATE

05.05.18

TITLE

STRUT

SCALE

1:2

A

96.05.01

NEW ISSUE

B

98.10.15

UPDATED MATERIAL NOTE (TSR A603)

C

02.06.05

ADD -005; ADD FINISH

D

05.05.18

ADD -007/-011/-013; UPDATE -005

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